

**DART**

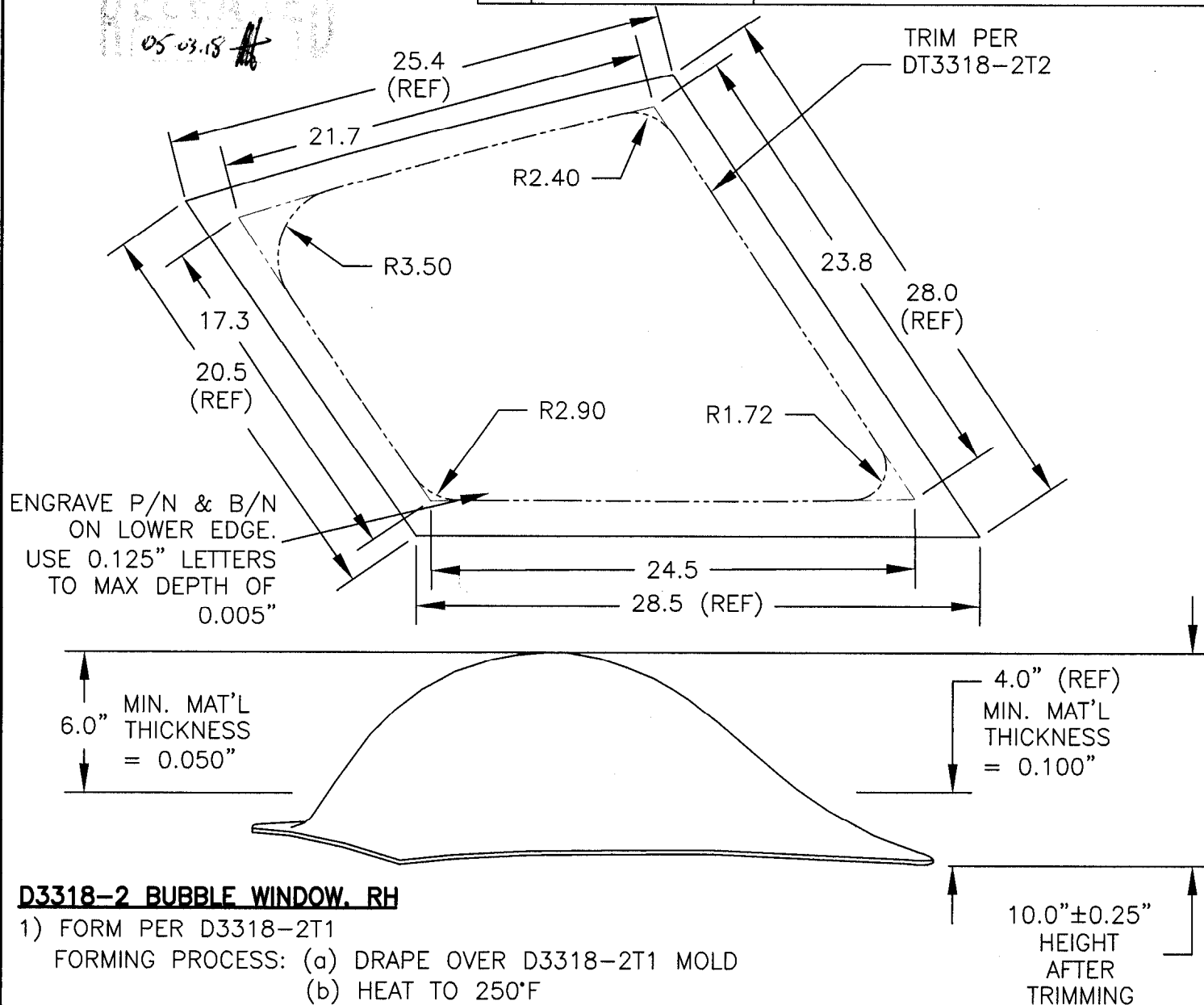
CP 06.56.26

**UNDER REVIEW**

UPDATE REF D3318-2T2

RELEASED  
05.03.18

DESIGN	CP	DRAWN BY	CP	DART AEROSPACE LTD	
				HAWKESBURY, ONTARIO, CANADA	
CHECKED	HH	APPROVED	HH	DRAWING NO.	REV. B
				D3318	SHEET 1 OF 1
DATE	05.03.10			TITLE	SCALE
				BUBBLE WINDOW (R22)	1:8
A	05.02.18			NEW ISSUE	
B	05.03.10			UPDATE MATERIAL SPEC.	

**D3318-2 BUBBLE WINDOW. RH**

1) FORM PER D3318-2T1

FORMING PROCESS: (a) DRAPE OVER D3318-2T1 MOLD

(b) HEAT TO 250°F

(c) VACUUM FORM TO SPECIFIED HEIGHT

(d) LEAVE FOR AT LEAST 20 MINUTES COVERED WITH INSULATED BLANKETS TO COOL

2) TRIM PER TEMPLATE D3318-2T2

3) MATERIAL: PLEXIGLAS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C, 0.188 TH. MINIMUM THICKNESS AFTER FORMING AS SHOWN ABOVE

4) ALL DIMENSIONS ARE IN INCHES

5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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